

5/20
DART AEROSPACE LTDSplit
Work Order:

22970

Description: Wearplate

Part Number:

D2577-5

Dwg: D2577 Rev. E

Qty:

502

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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller Dwg not required	KJ	05.04.13	50
2	PG	Issue P/O: 2607888 Email or Ship DXF file to vendor Laser Cut per Dwg D2577 flat pattern D2577-5 Material release note required	LC	05.04.13	50
3	RG	Receive and Inspect for transit damage Ensure that material release note is attached	CL	05/05/05	50
4	QC6	Inspect dimensions per template D2577-5T1	ML	05/05/05	50
5	GB	Deburr if necessary	ML	05/05/05	50
6	GB	Form on brake using DT8155 and DT8179 as per Dwg D2577	SB	05/06/30	25
7	GB	Form joggle using DT8157 as per Dwg D2577 Identify as D2577-5	SB	05/08/30	25
8	QC5	Inspect work to Step 7	Z	05-08-30	24
9	FP	Powder Coat Grey (Ref.4.3.5.6) per QSI 005.4.3	ML	05/10/05	2
10	QC3	Inspect Powder Coat	W	05.10.05	2
11	FP	Identify and Stock	W	05.10.05	2
12	AC	Cost / part 17.25	Sur	05.10.05	2
13	DC	Close W/O 16.06 Inspect Level 21	G	05-10-05	2

Rev	Date	Change	Revised By	Approved
A	96.08.20	New Issue		
B	98.04.15	Changed finish detail, changed forming sub-contractor	KB	
C	99.02.02	Added inspection levels, Jig numbers	DM	
D	99.03.25	Added Joggle	DM	
E	00.10.02	Rev.E dwg	EC	
F	02.09.24	Re-format	KJ RF	

RELEASED
02/10/02 RF15. 20
Relay
05/10/05

05/11/2005 12:48 FAX 604 948 4153 INDUSTRIAL LASER CUTTING - PART 0003

ALGOMIA STEEL INCORP. 105 West St., Sault Ste. Marie, Ontario, Canada, P6A 7B4

CUSTOMER PURCHASE ORDER NUMBER P30529ME003	ENTRY DATE 2003/06/02	SHIP DATE 2003/09/08	TALLY NUMBER 920155	SHEET NUMBER 09-	CARRIER CP	MILL ORDER 44603
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CHARGE TO CUSTOMER NAME & ADDRESS

WILKINSON A DIVISION OF PREMETALCO INC
888 SOUTH EAST MARINE DRIVE
VANCOUVER BRITISH COLUMBIA
V5X 2V3

SHIP TO CUSTOMER NAME & ADDRESS

WILKINSON A DIVISION OF PREMETALCO INC
888 SOUTH EAST MARINE DRIVE
NEW WESTMINSTER BRITISH COLUMBIA

MILL TEST REPORTS

ALGOMIA STEEL INC. HEREBY CERTIFIES THAT THE MATERIAL HEREIN DESCRIBED WAS MADE AND TESTED IN ACCORDANCE WITH THE RULES OF THE SPECIFICATION SHOWN HEREIN AS CONTAINED IN THE COMPANY RECORDS AND WITHIN THE SCOPE OF ACCREDITATION OF ISO/IEC GUIDE 25:1990 AS CONTAINED IN THE COMPANY RECORD.

H. Haldenby
MANAGING METALLURGIST

THIS MILL TEST REPORT MAY NOT BE REPRODUCED EXCEPT IN FULL WITHOUT WRITTEN APPROVAL OF ALGOMIA STEEL INC. IF YOU RECEIVE THIS DOCUMENT AND ARE NOT THE INTENDED RECIPIENT, PLEASE CALL (705) 913-2524 COLLECT FOR INSTRUCTIONS ON METHOD OF DISPOSAL OF DOCUMENT

CUSTOMER SPECIFICATION

HOT ROLLED STEEL SHEET - CARBON - ASTM A569 TYPE B (98) - CS - MATTE - P & OIL (W/FINISH) - CUT EDGE ACCEPTABLE - (AIM FOR LIGHT SIDE OF GAUGE & NO COIL BREAKS) - (FLATNESS CRITICAL)

SUPPLEMENTARY INSTRUCTIONS

FAX SM ATTN M ELIAS 604 301 3244 "MUST SHIP PAPERWRAPPED ON COVERED GONDOLA"

INSPECTION

CHEMICAL ANALYSIS REPORT REQUIRED

CUSTOMER

ELECTRICAL PANELS

***** PRODUCT SHIPPED *****

CUSTOMER ITEM 1 OUR ITEM 001 DIMENSIONS .059 X 48 X COIL

COIL NUMBER	HEAT	NO. PIECES	WEIGHT	COIL NUMBER	HEAT	NO. PIECES	WEIGHT
9341882	5653B-02	1	23170	9341888	5653B-52	1	24290

***** CHEMICAL PROPERTIES *****

HEAT	C	MN	P	S	SI	CR	NI	CU	EO	AL	CB	V	B	TI	SN	N
5653B	.04	.26	.006	.005	.02	.02	.01	.01	.00	.029	<.005	<.008		<.008		

WARNING

THE TEST RESULTS AND VALUES REPORTED HEREIN INDICATE ONLY THAT (1) THE PARTICULAR STEEL FOR WHICH THIS CERTIFICATE IS ISSUED MEETS THE MINIMUM SPECIFIED YIELD STRENGTH AND (2) THE CHEMICAL ANALYSIS AND PHYSICAL PROPERTIES OF SUCH STEEL ARE IN CONFORMANCE WITH THE REQUIREMENTS OF THE SPECIFICATION INDICATED. THE RESULTS OR VALUES REPORTED HEREIN CANNOT BE USED TO QUALIFY THE STEEL FOR ANY SPECIFICATION OTHER THAN THE ONE INDICATED AND CAN NOT BE RELIED UPON FOR ANY PURPOSE (INCLUDING DESIGN OR CALCULATIONS) AS REPRESENTING THE ACTUAL STRENGTH OF SUCH STEEL.

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No. 3892 P. 6

Wilkinson Steel

1:31 PM

MAY 11 2004

16ga crms

16 ga crms

0.059"

